

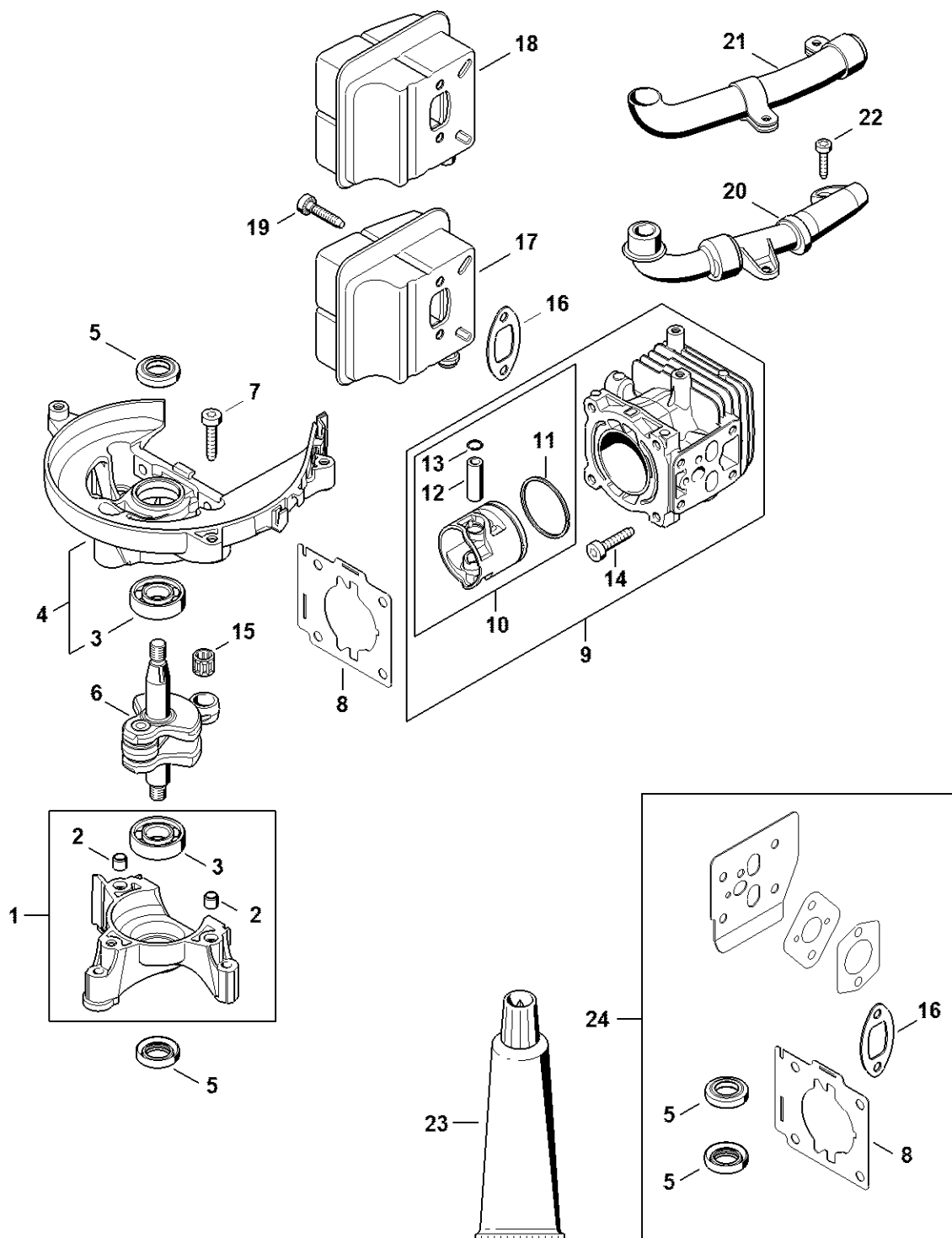
HS 82 R

Spare Parts List
04/24/2025
Romania, English

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Crankcase, Cylinder

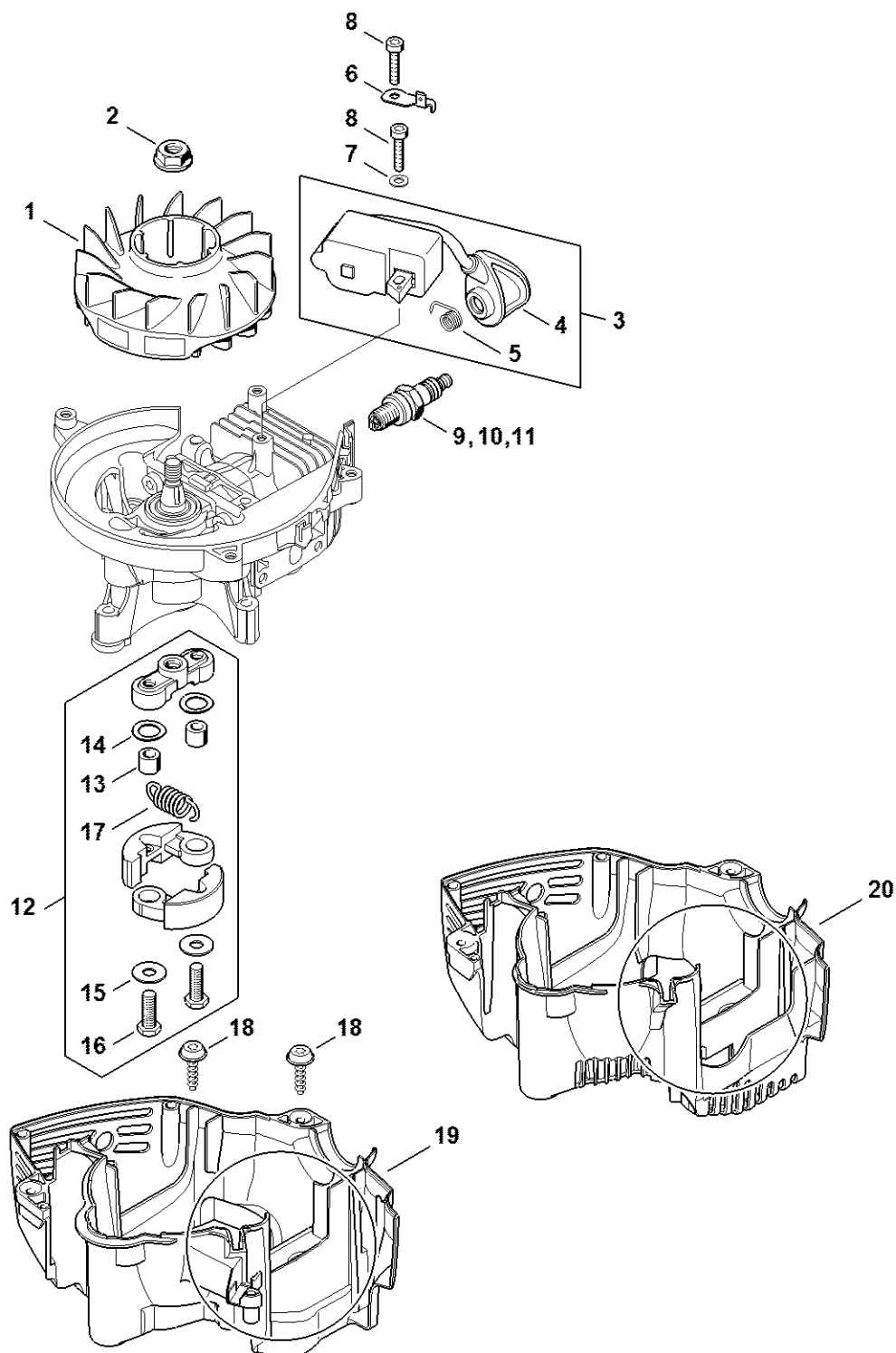


4137-GET-0006-A1

Crankcase, Cylinder

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	4237 020 2902	Crankcase	1	2, 3	
2	0000 988 8600	Sleeve	2		
3	9503 003 0214	Grooved ball bearing 6001	2		
4	4237 020 2604	Crankcase, fan side	1	3	
5	9640 003 1195	Oil seal 12x22x5	2		
6	4237 030 0404	Crankshaft	1		
7	9075 478 4159	Pan head self-tapping screw IS-D5x24	3		
8	4237 029 2301	Cylinder gasket	1		
9	4237 020 1202	Cylinder with piston Ø 34 mm	1	10 - 14	
10	4237 030 2005	Piston Ø 34 mm	1	11 - 13	
11	4237 034 3001	Piston ring Ø 34x1.2 mm	1		
12	4137 034 1500	Piston pin 8x5x22	1		
13	9463 650 0805	Snap ring 8x0.7	1		
14	9075 478 4159	Pan head self-tapping screw IS-D5x24	4		
15	9512 003 1830	Needle cage 8x11x10	1		
16	4140 149 0602	Muffler gasket	1		
17	4237 140 0609	Muffler	1		
18	4237 140 0607	Muffler	1		
19	9075 478 4159	Pan head self-tapping screw IS-D5x24	2		
20	4237 140 3402	Exhaust pipe	1		
21	4237 140 3400	Exhaust pipe	1		
22	9075 478 3018	Pan head self-tapping screw IS-D4x18	2		
23	0783 830 2000	Sealant, Dirko HT red	1		
24	4237 007 1600	Set of gaskets	1	5, 8, 16	

Ignition system, Clutch

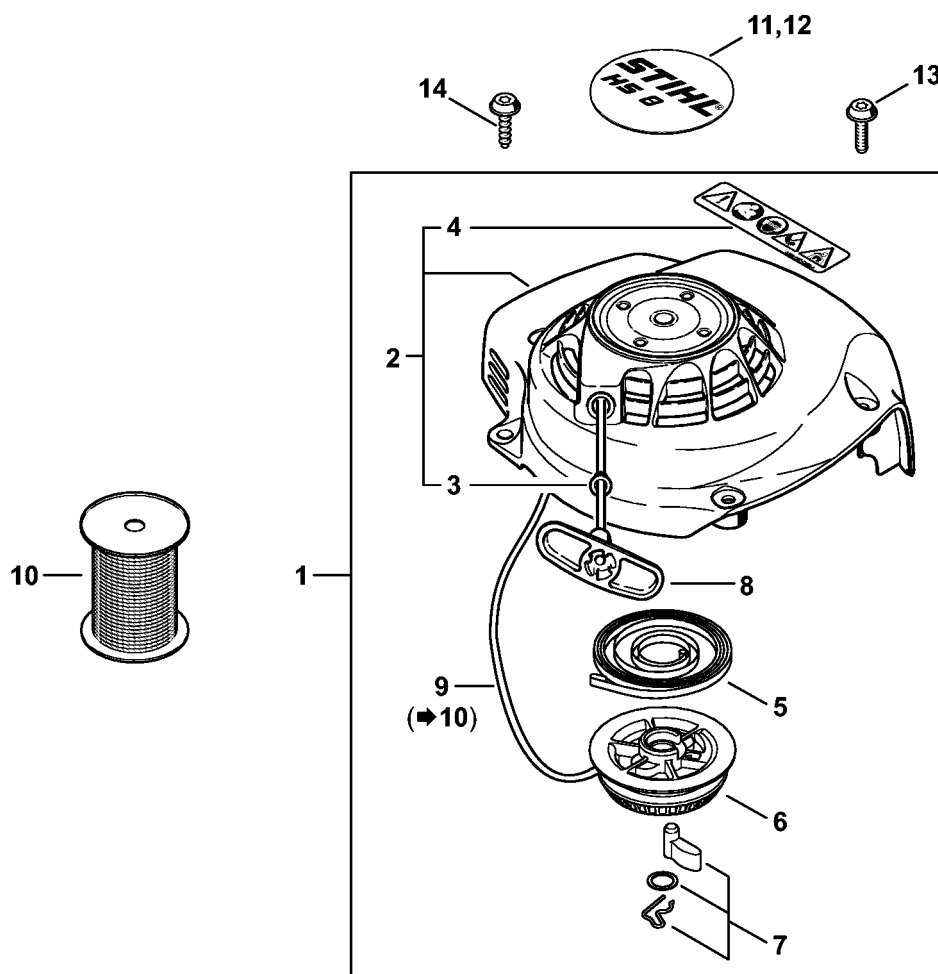


4137-GET-0106-A0

Ignition system, Clutch

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	4237 400 1202	Flywheel	1		
2	0000 955 0802	Collar nut M8x1	1		
3	4237 400 1307	Ignition module	1	4, 5	
4	4237 405 1001	Spark plug boot	1		
5	0000 998 0618	Torsion spring	1		
6	4237 431 2100	Connector tag	1		
7	9291 021 0100	Washer 4.3	1		
8	9075 478 3018	Pan head self-tapping screw IS-D4x18	2		
9	0000 400 7011	Spark plug NGK CMR6H	1		
10	0000 400 7025	Spark plug STIHL ZK C 10	1		
11	0000 400 7026	Spark plug STIHL ZK C 10, pack of 40	1		
12	4237 160 2001	Clutch	1	13 - 17	
13	0000 961 0608	Ring	2		
14	0000 958 1000	Washer 16x10x0.5	2		
15	0000 958 0609	Washer	2		
16	0000 951 0606	Hexagon head screw	2		
17	0000 997 5523	Tension spring	1		
18	0000 951 1100	Screw	2		
19	4237 021 3006	Engine housing	1		
20	4237 021 3005	Engine housing	1		

Rewind starter

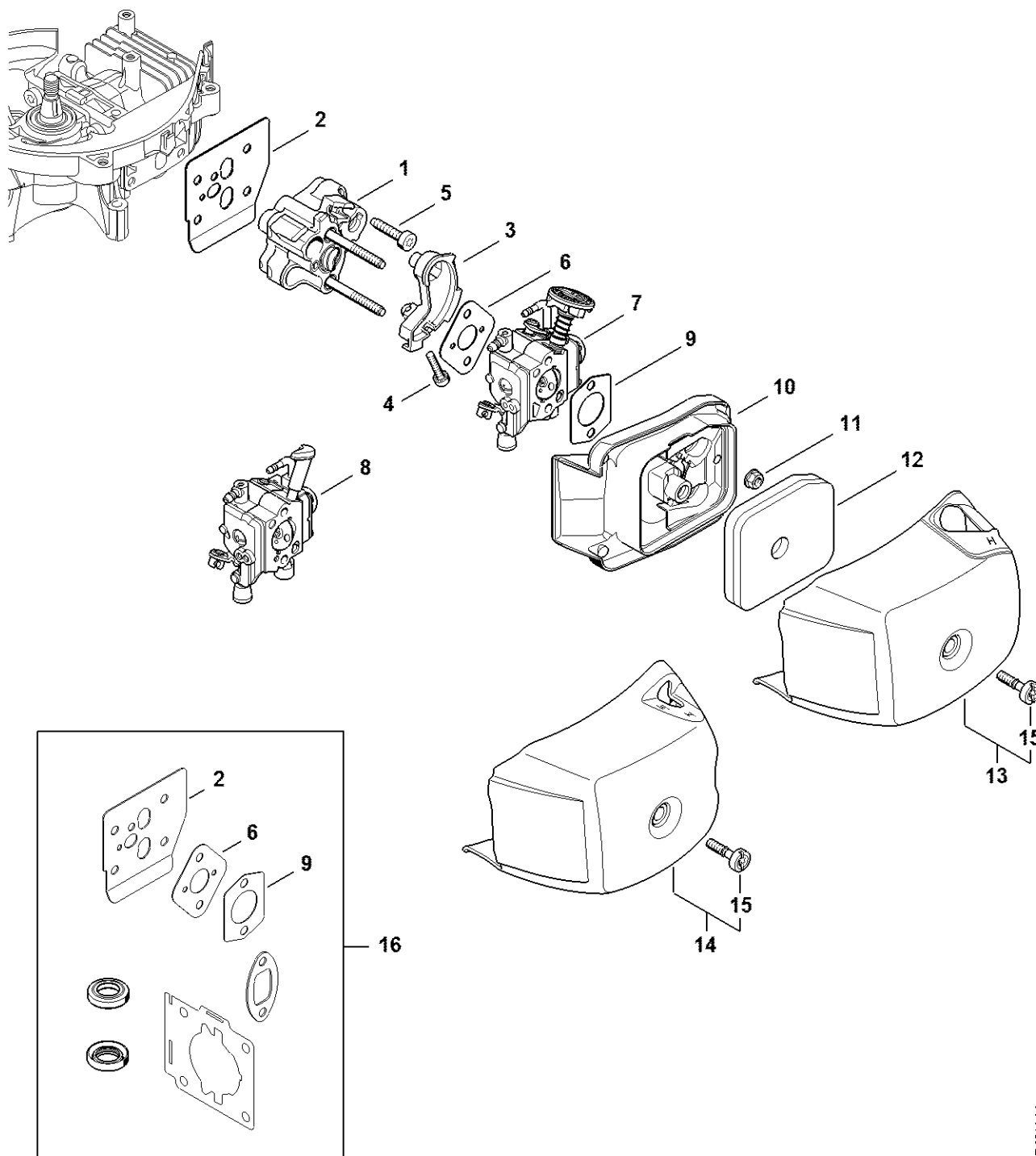


237-GET-0079-A0

Rewind starter

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	4237 080 2113	Fan housing with rewind starter	1	2 - 9	
2	4237 080 1811	Fan housing	1	3, 4	
3	9416 868 6650	Rivet 6.5x0.5x8.8	1		
4	0000 967 7268	Warning pictogram HS	1		
5	4237 190 0600	Rewind spring	1		
6	1123 195 0400	Rope rotor	1		
7	4237 190 5150	Pawl	1		
8	4140 195 3400	Starter grip	1		
9	4237 195 8200	Starter rope Ø 2.7x1010 mm	1		
10	0000 930 2281	Starter rope Ø 2.7 mm x 30.8 m	1		
11	4237 967 1506	Model plate HS 82 R	1		
13	0000 951 1100	Screw	3		
14	9074 478 4420	Pan head self-tapping screw IS-P6x18	2		

Spacer flange, Air filter

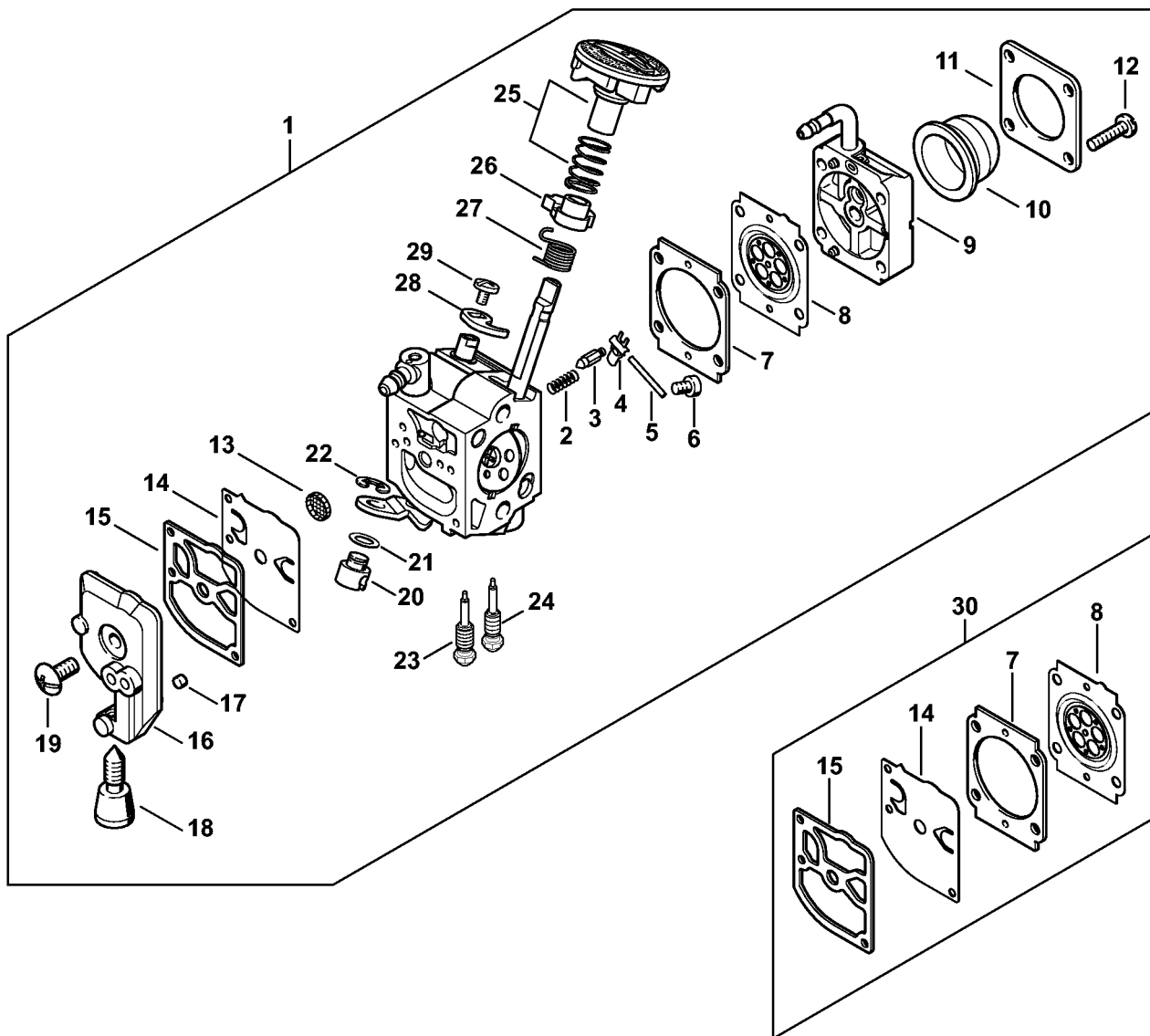


4137-GET-0014-A1

Spacer flange, Air filter

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	4237 120 2300	Spacer flange	1		
2	4237 129 0906	Gasket	1		
3	4237 182 7601	Tensioner	1		
4	9022 371 0710	Spline screw IS-M4x20	1		
5	9075 478 4159	Pan head self-tapping screw IS-D5x24	4		
6	4237 129 0907	Gasket	1		
7	4237 120 0621	Carburetor 4237/21	1		
8	4237 120 0615	Carburetor CIQ-S292B	1		
9	4114 149 1205	Gasket	1		
10	4237 140 2807	Filter housing	1		
11	9216 261 0700	Hexagon nut M5	2		
12	4237 120 1800	Filter	1		
13	4237 140 1006	Filter Cover	1	15	
14	4237 140 1003	Filter cover	1	15	
15	9022 319 1027	Screw IS-M5x21	1		
16	4237 007 1600	Set of gaskets	1	2, 6, 9	

Carburetor 4237/21



4237-GET-0083-A1

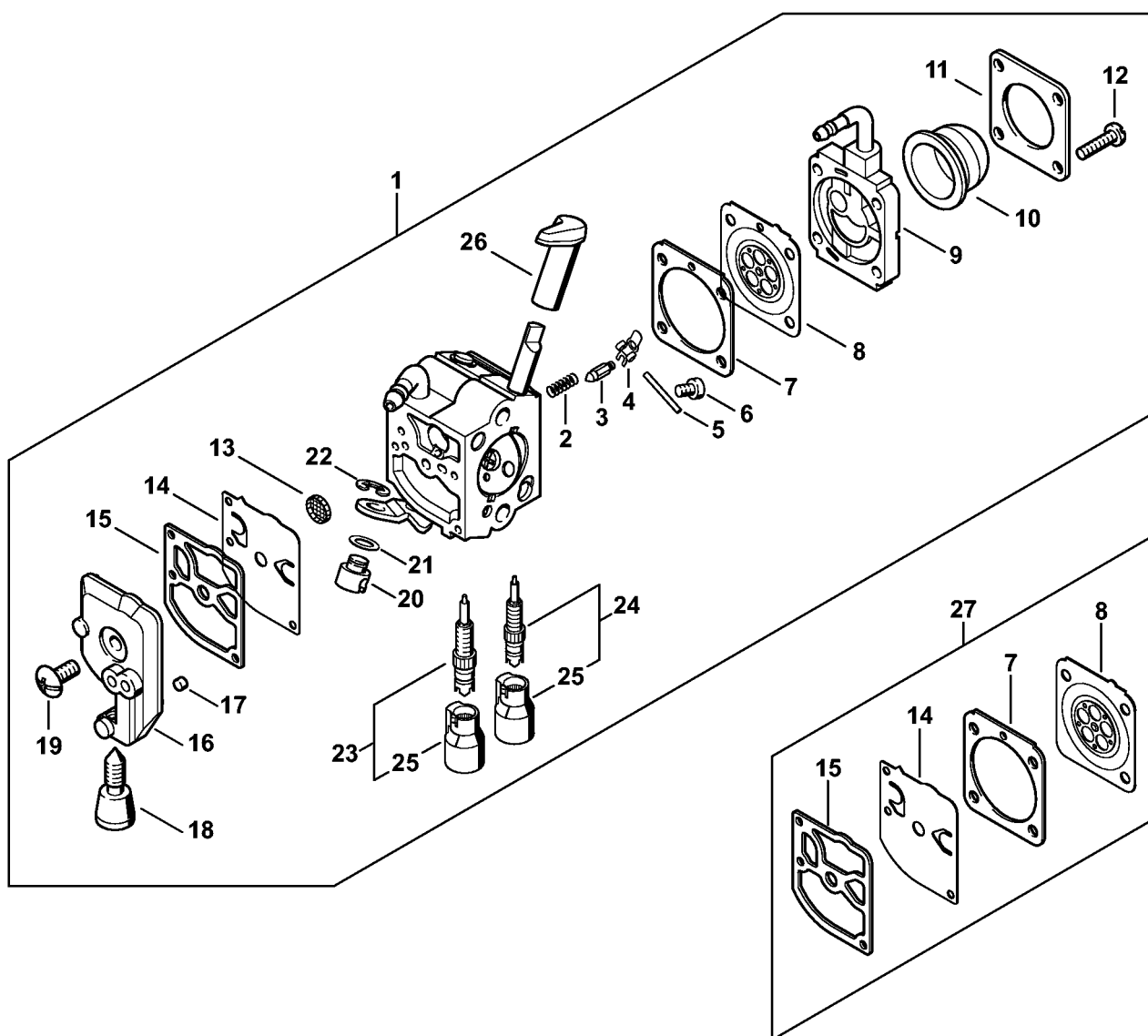
Carburetor 4237/21

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	4237 120 0621	Carburetor 4237/21	1	2 - 29	
2	1128 122 3000	Spring	1		
3	Z000 018 Z000	Inlet needle	1		
4	4229 121 5000	Inlet control lever	1		
5	1120 121 9200	Spindle	1		
6	0000 122 7101	Screw	1		
7	4134 129 0905	Gasket	1		
8	4134 121 4702	Metering diaphragm	1		
9	Z010 056 A004	Base primer assy	1		
10	4226 121 2700	Cap	1		
11	4140 121 0800	End cover	1		
12	4140 122 7100	Screw	4		
13	1120 121 7800	Strainer	1		
14	1129 121 4800	Pump diaphragm	1		
15	1123 129 0905	Pump gasket	1		
16	4134 121 0802	End cover	1		
17	1125 122 4200	Clamp	1		
18	4140 122 6200	Idle speed screw	1		
19	1120 122 7800	Oval head screw	1		
20	4128 121 8901	Pin	1		
21	4137 121 8600	Washer	1		
22	1120 122 9000	E-clip	1		
23	Z000 031 Z008	Low speed screw	1		
24	Z000 030 Z009	High speed screw	1		
25	Z010 042 K000	Choke lever kit	1		
26	Z010 042 Z004	Choke lever	1		
27	Z000 013 Z015	Return spring	1		

Carburetor 4237/21

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
28	Z010 012 Z004	Throttle lever	1		
29	9079 319 0280	Flat head screw M3x3.5	1		
30	Z000 003 K004	Gasket & diaphragm kit	1	7, 8, 14, 15	

Carburetor C1Q-S292 (40.2018)

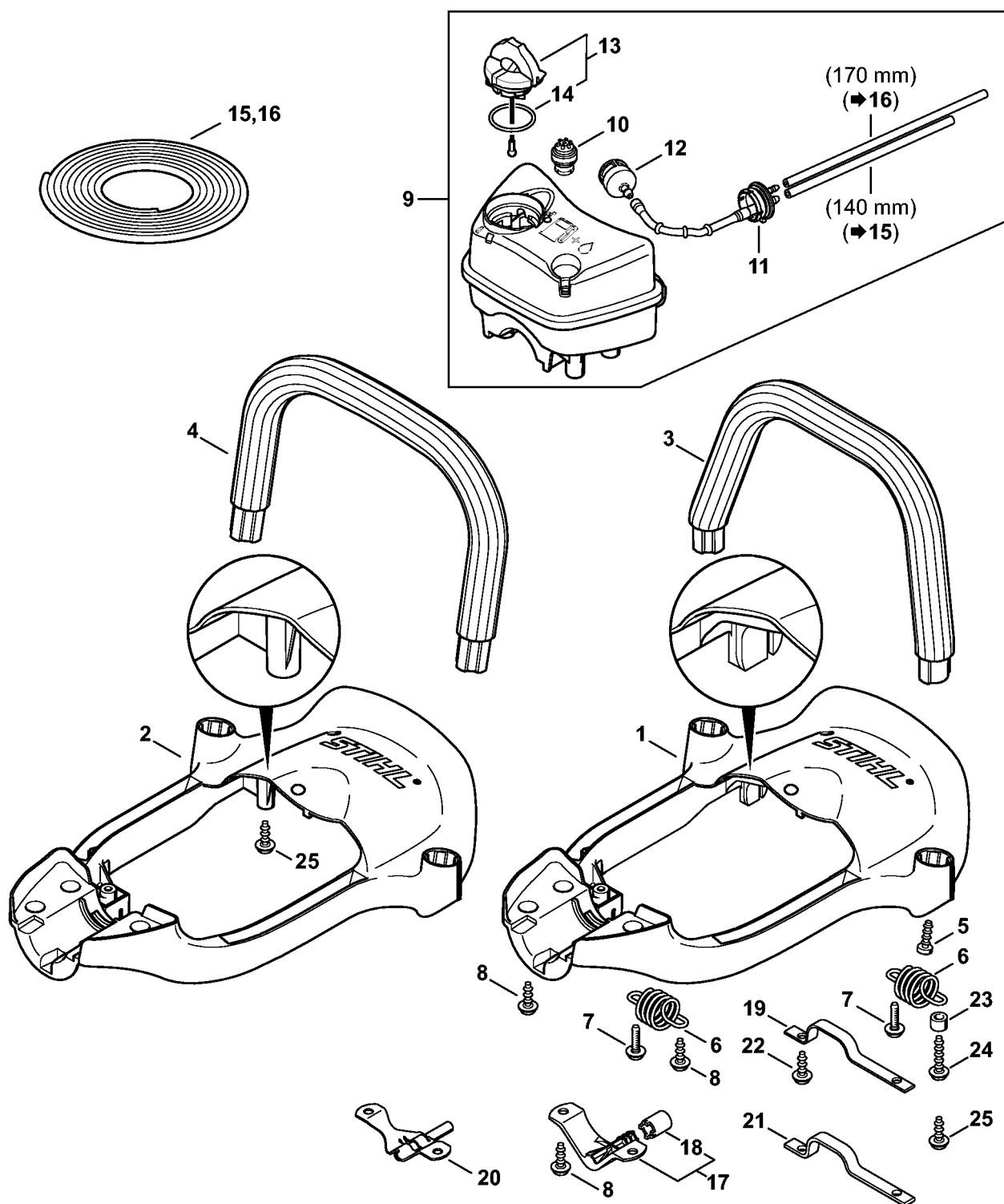


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Carburetor C1Q-S292 (40.2018)

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	4237 120 0615	Carburetor C1Q-S292B	1	2 - 26	
2	1128 122 3000	Spring	1		
3	Z000 018 Z000	Inlet needle	1		
4	1125 121 5000	Inlet control lever	1		
5	1120 121 9200	Spindle	1		
6	0000 122 7101	Screw	1		
7	4229 129 0901	Metering gasket	1		
8	4229 121 4700	Metering diaphragm	1		
9	4237 120 2202	Flange	1		
10	4226 121 2700	Cap	1		
11	4140 121 0800	End cover	1		
12	4226 122 7100	Screw	4		
13	1123 121 7800	Strainer	1		
14	1129 121 4800	Pump diaphragm	1		
15	1123 129 0905	Pump gasket	1		
16	4134 121 0802	End cover	1		
17	1125 122 4200	Clamp	1		
18	4140 122 6200	Idle speed screw	1		
19	1120 122 7800	Oval head screw	1		
20	4128 121 8901	Pin	1		
21	4137 121 8600	Washer	1		
22	1120 122 9000	E-clip	1		
23	4237 120 6802	Low speed screw	1	25	
24	4237 120 6700	High speed screw	1	25	
25	4229 121 2701	Cap	2		
26	4237 182 9501	Choke knob	1		
27	4229 007 1060	Kit	1	7, 8, 14, 15	

Handle frame, Fuel tank

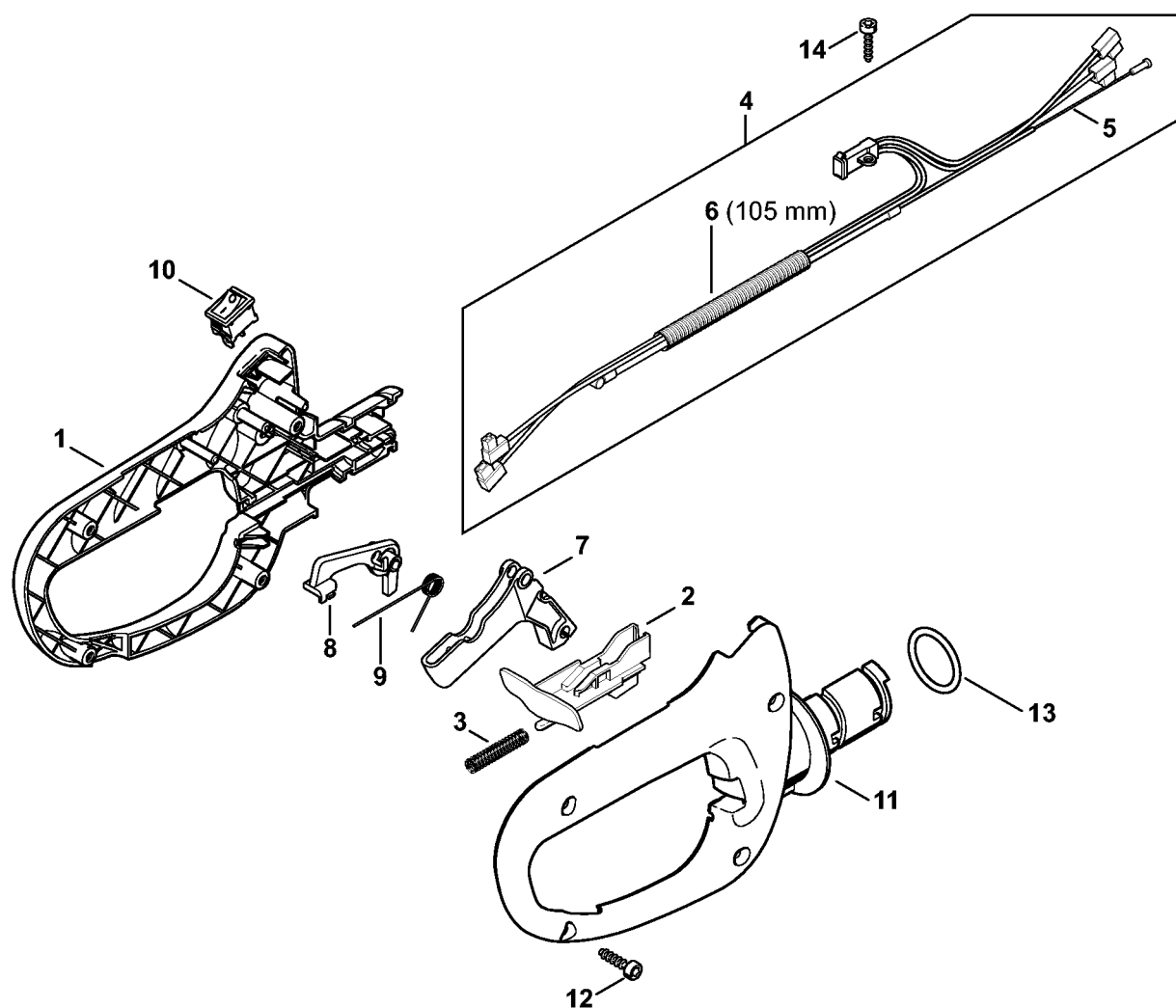


4237-GET-0072-A0

Handle frame, Fuel tank

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	4237 791 4904	Handle frame	1		
2	4237 791 4900	Handle frame	1		
3	4242 791 1700	Handlebar	1		
4	4237 791 1700	Handlebar	1		
5	9074 478 4425	Pan head screw IS P6x19	2		
6	4237 791 3101	Spring	4		
7	0000 951 1100	Screw	4		
8	9074 478 4420	Pan head self-tapping screw IS-P6x18	6		
9	4237 350 0416	Fuel tank	1	10 - 16	
10	0000 350 5800	Tank vent	1		
11	4237 350 1400	Connector	1		
12	0000 350 3503	Pickup body	1		
13	0000 350 0532	Filler cap	1	14	
14	9645 948 7734	O-ring 25x3.5	1		
15	0000 937 5004	Hose 3.1x5.7 mm x 1 m, R5	1		
16	0000 930 2802	Hose 2.2x5.4 mm x 1 m, R1	1		
17	4237 790 6001	Limit stop	1	18	
18	4237 792 9304	Rubber buffer	1		
19	4237 792 1101	Strut	1		
20	4237 792 9400	Limit stop	1		
21	4237 792 1100	Strut	1		
22	9074 478 4420	Pan head self-tapping screw IS-P6x18	2		
23	4237 791 7201	Sleeve	2		
24	9074 478 4140	Pan head self-tapping screw IS-P6x25	2		
25	9074 478 4420	Pan head self-tapping screw IS-P6x18	4		

Control handle HS 82

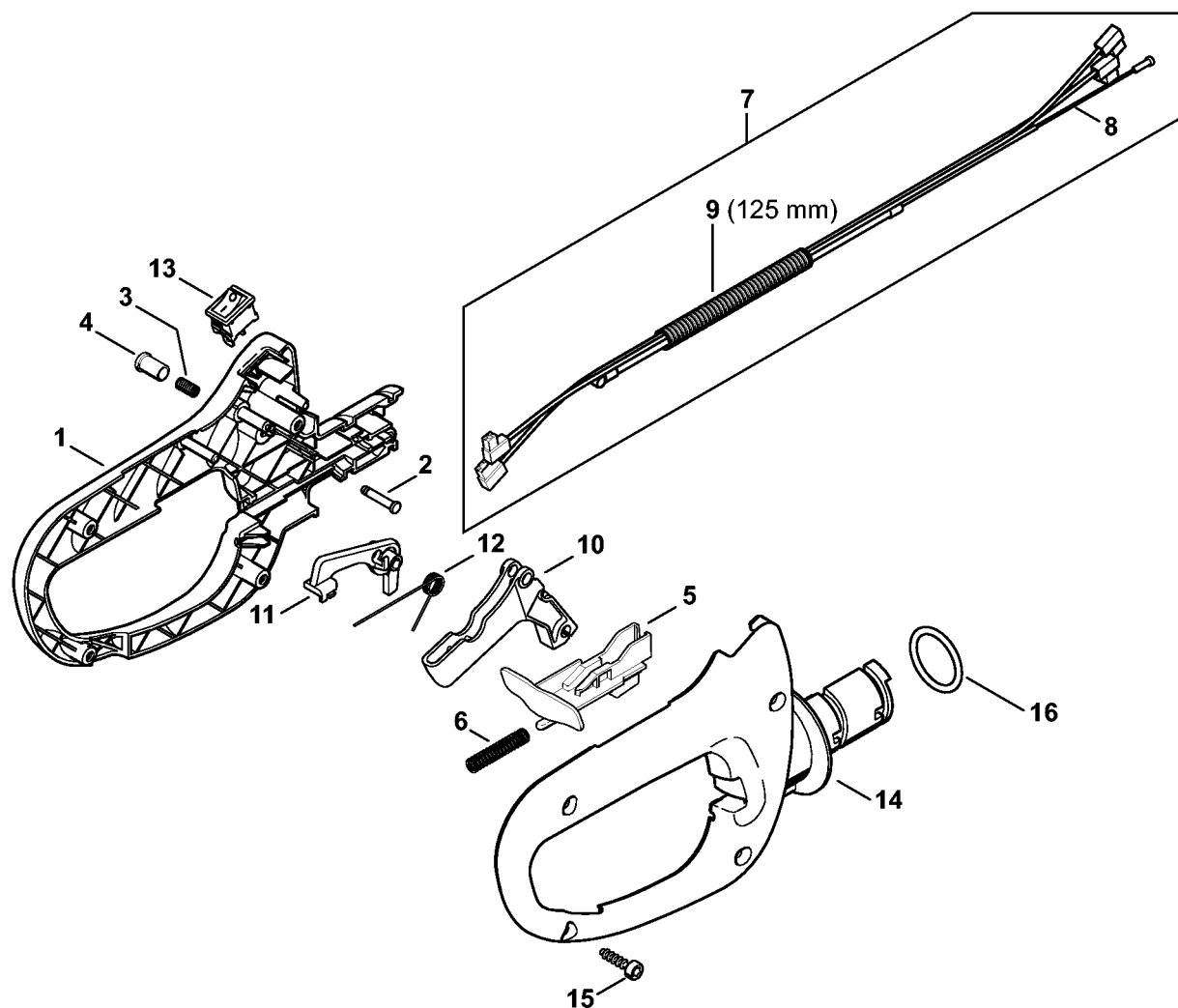


4237-GET-0070-A0

Control handle HS 82

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	4237 791 0609	handle molding	1		
2	4237 792 7100	Blocking lever	1		
3	0000 997 0724	Compression spring	1		
4	4237 180 1106	Throttle cable	1	5, 6	
5	4237 182 3203	Throttle cable	1		
6	4203 711 7201	Hose 960 mm / 37 13/16"	1		
7	4237 182 1001	Throttle trigger	1		
8	4237 182 0800	Lockout lever	1		
9	0000 998 1006	Torsion spring	1		
10	4241 430 8900	Stop button	1		
11	4237 791 0610	handle molding	1		
12	9074 477 4132	Pan head self-tapping screw IS-P5x18	4		
13	9645 945 7790	O-ring 28.17x3.53	1		
14	9074 478 3075	Pan head screw IS P4x19	1		

Control handle HS 82 (40.2018)

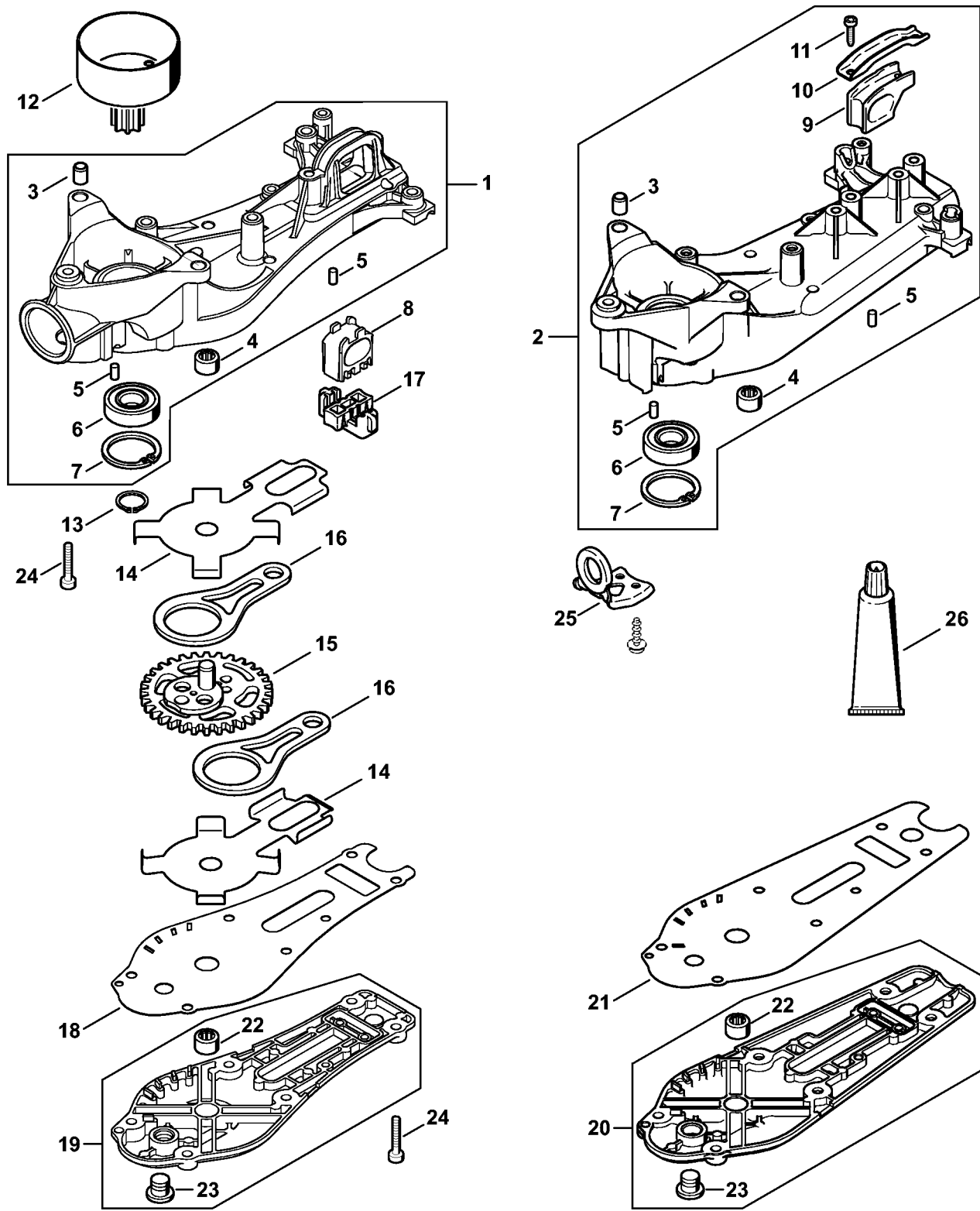


4237-GET-0088-A0

Control handle HS 82 (40.2018)

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	4237 791 0607	Handle molding, left	1		
2	1113 182 8901	Pin	1		
3	0000 997 0603	Compression spring	1		
4	4228 182 9300	Starting throttle lock	1		
5	4237 792 7100	Blocking lever	1		
6	0000 997 0724	Compression spring	1		
7	4237 180 1103	Throttle cable	1	8, 9	
8	4237 182 3203	Throttle cable	1		
9	4203 711 7201	Hose 960 mm / 37 13/16"	1		
10	4237 182 1001	Throttle trigger	1		
11	4237 182 0800	Lockout lever	1		
12	0000 998 1006	Torsion spring	1		
13	4241 430 8900	Stop button	1		
14	4237 791 0608	Handle molding, right	1		
15	9074 477 4132	Pan head self-tapping screw IS-P5x18	4		
16	9645 945 7790	O-ring 28.17x3.53	1		

Gear head HS 82 R, 87 R

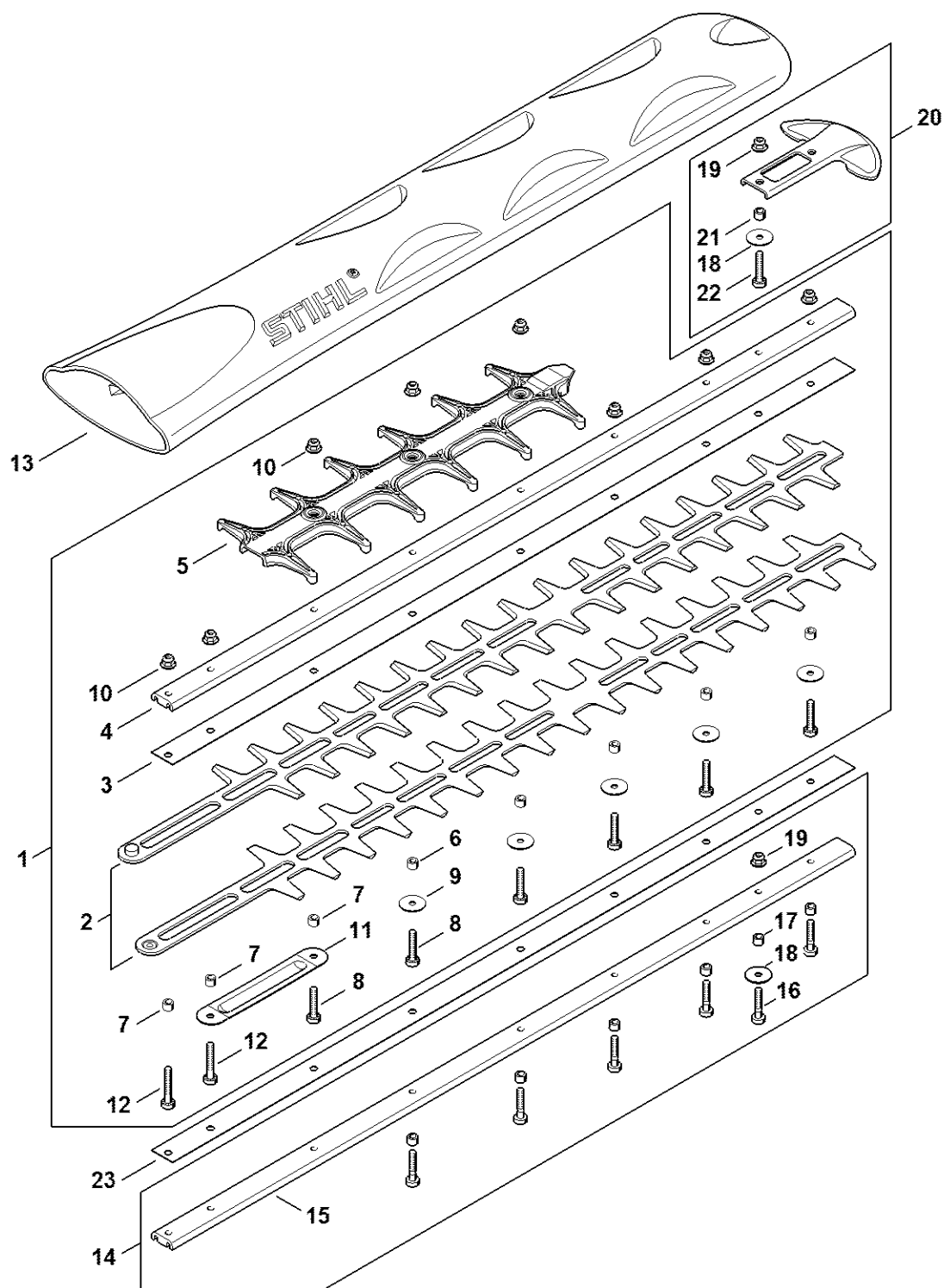


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Gear head HS 82 R, 87 R

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	4237 640 0504	Gear housing	1	3 - 7	
2	4237 640 0501	Gear housing	1	3 - 7, 9 - 11	
3	0000 988 8600	Sleeve	2		
4	9513 003 0912	Needle cage 8x12x8	1		
5	9381 003 2070	Cylindrical pin 4m6x12	2		
6	9503 003 5290	Grooved ball bearing 6002-2RS	1		
7	9456 621 3600	Circlips 32x1,2	1		
8	4237 792 9303	Rubber buffer	1		
9	4237 792 9300	Rubber buffer	1		
10	4237 792 2500	Support	1		
11	9075 478 3018	Pan head self-tapping screw IS-D4x18	2		
12	4237 160 2902	Clutch drum	1		
13	9455 621 1380	Circlip 14x1	1		
14	4237 642 4801	Thrust plate	2		
15	4237 640 7501	Spur gear	1		
16	4226 642 6501	Connecting rod	2		
17	4237 649 0304	Gasket	1		
18	4237 649 0309	Gasket	1		
19	4237 640 5806	Gearbox cover	1	22, 23	
20	4237 640 5801	Gearbox cover	1	22, 23	
21	4237 649 0302	Gasket	1		
22	9513 003 0912	Needle cage 8x12x8	1		
23	4226 641 6500	Plug screw	1		
24	9075 478 4159	Pan head self-tapping screw IS-D5x24	9		
25	4237 790 9700	Stop buffer	1		
26	0781 120 1109	Multi-purpose grease (tube 80 g)	1		

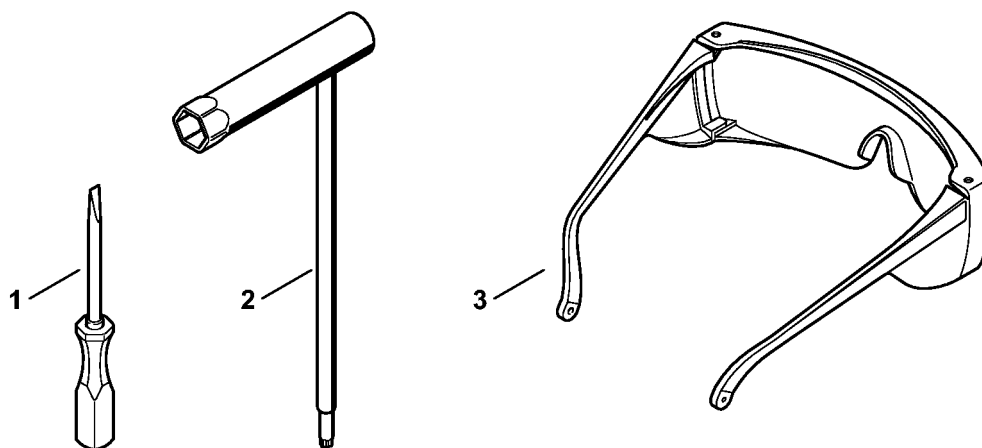
Cutter bar 600 mm / 24" R



4237-GET-00061-A1

Cutter bar 600 mm / 24" R

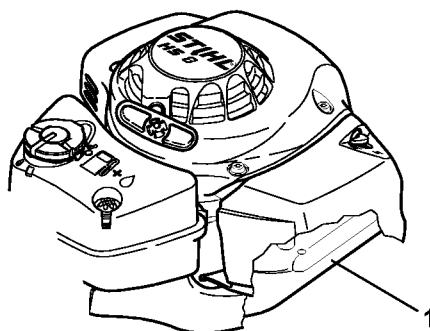
#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	4237 710 5911	Cutter bar assy. 600 mm / 24" R	1	2 - 12	
2	4237 710 6053	Blade 600 mm / 24" R	1		2 pieces
3	4237 713 2203	Blade friction plate 600 mm / 24" R	1		
4	4237 641 4600	Guide 600 mm / 24" R	1		
5	4237 740 9503	Cutter guard R	1		
6	4237 641 4901	Sleeve 8 x 5.62 mm	5		
7	4237 711 2501	Sleeve 5.57 mm	3		
8	9022 371 1050	Spline screw IS-M5x25	6		
9	4237 958 0500	Washer	5		
10	9216 263 0710	Hexagon nut M5	8		
11	4237 711 4800	Stiffener	1		
12	9022 341 1070	Spline screw IS-M5x30	2		
13	4237 790 9208	Blade guard 600 mm / 24"	1		
14	4237 007 1008	Blade clearance adjuster kit 600 mm R	1	15 - 19	
15	4237 740 6504	Guide 600 mm / 24" R	1		
16	4237 716 0400	Spline screw IS-M5x25	6		
17	4237 641 4902	Sleeve 8 x 4.5 mm	6		
18	4237 958 0500	Washer	1		
19	9216 263 0710	Hexagon nut M5	1		
20	4237 790 9802	Guide guard	1	18, 19, 21, 22	
21	4237 641 4901	Sleeve 8 x 5.62 mm	1		
22	9022 371 1050	Spline screw IS-M5x25	1		
23	4237 717 3105	Cover plate	1		



4237-GET-0068-A0

Tools, Extras

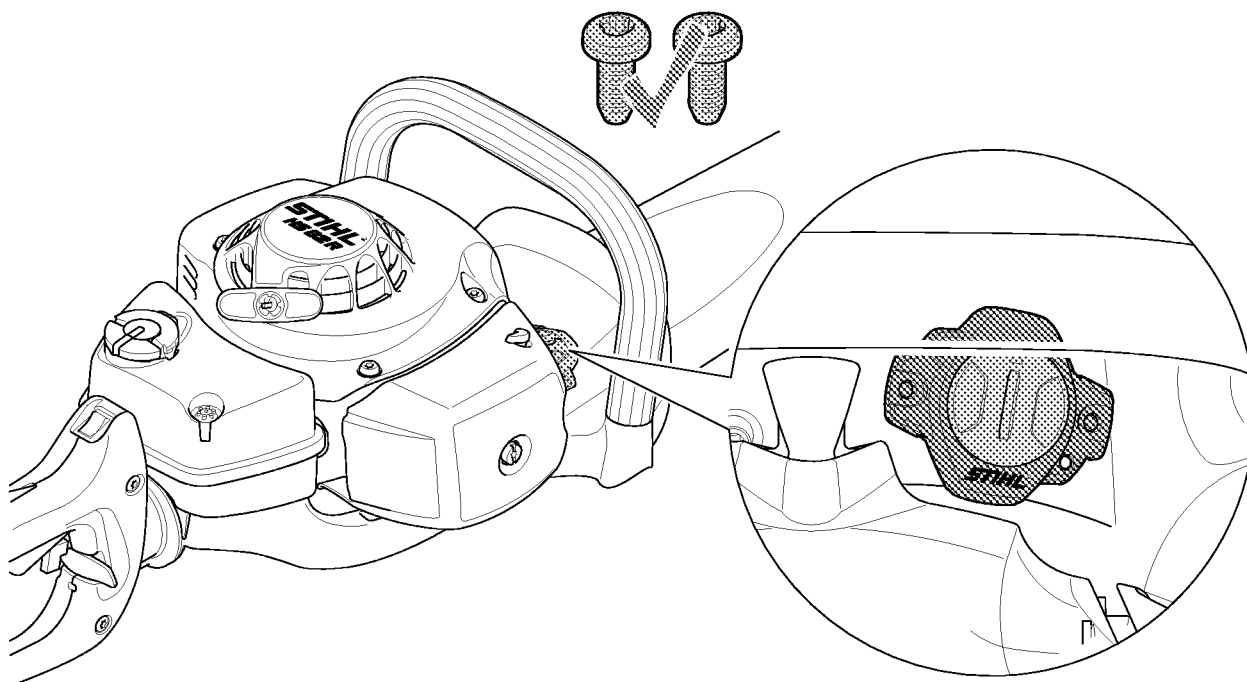
#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	0000 890 2300	Screwdriver	1		
2	4237 890 3400	Combination wrench	1		
3	0000 884 0307	Safety glasses	1		



4237-GET-0017-A0

Serial number

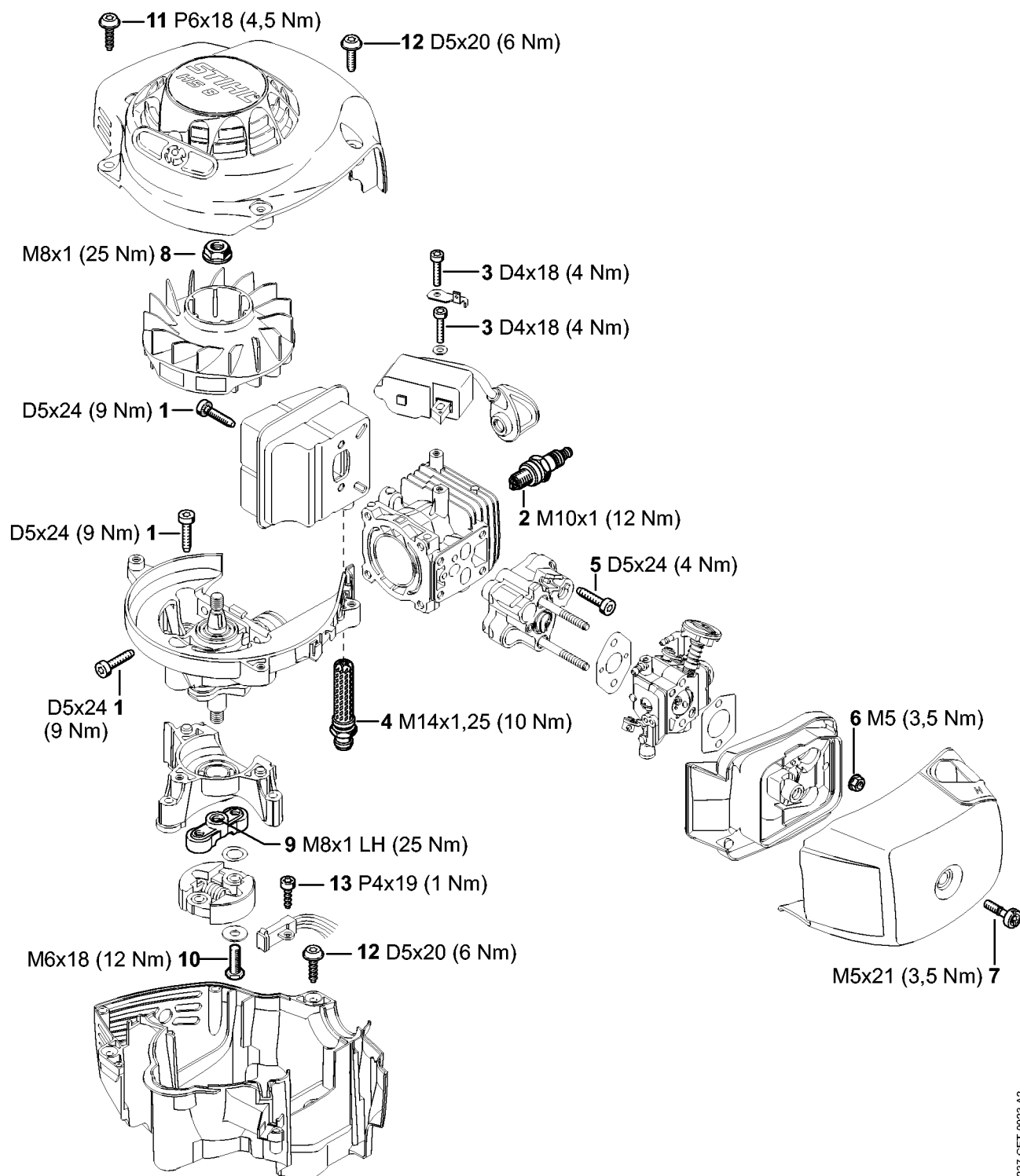
#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1		Position of serial number	1		



Smart Connector

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
		Position of Smart Connector	1		

Tightening torques

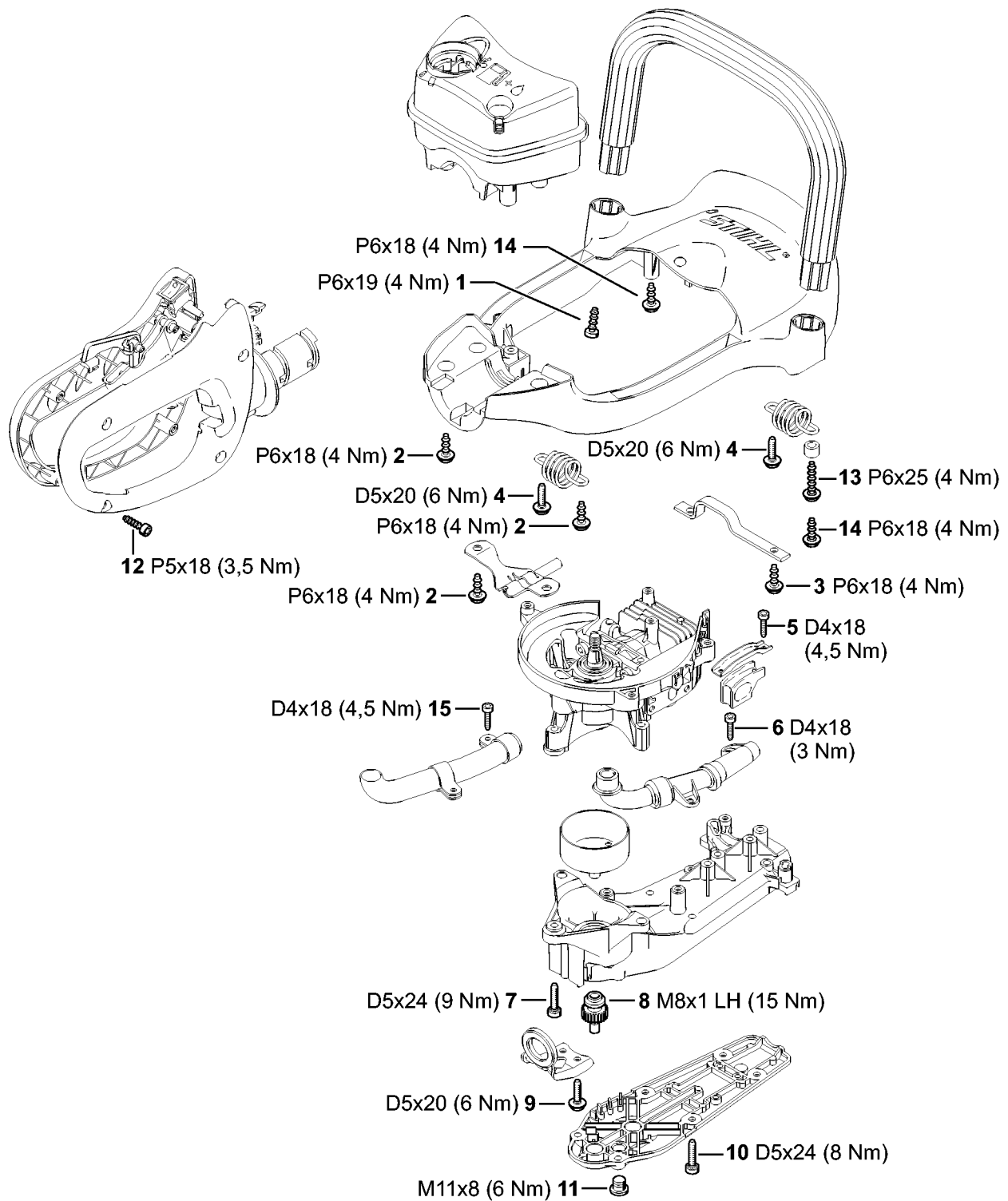


4237-GET-0023-A2

Tightening torques

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	9075 478 4159	Pan head self-tapping screw IS-D5x24	9		Binding thread
2	0000 400 7011	Spark plug NGK CMR6H	1		
3	9075 478 3018	Pan head self-tapping screw IS-D4x18	2		Binding thread
4	4229 140 6903	Stub with screen	1		
5	9075 478 4159	Pan head self-tapping screw IS-D5x24	4		Binding thread
6	9216 261 0700	Hexagon nut M5	2		
7	9022 319 1027	Screw IS-M5x21	1		
8	0000 955 0802	Collar nut M8x1	1		
9	4237 160 2001	Clutch	1		
10	0000 951 0606	Hexagon head screw	2		
11	9074 478 4420	Pan head self-tapping screw IS-P6x18	2		
12	0000 951 1100	Screw	7		
13	9074 478 3075	Pan head screw IS P4x19	1		

Tightening torques

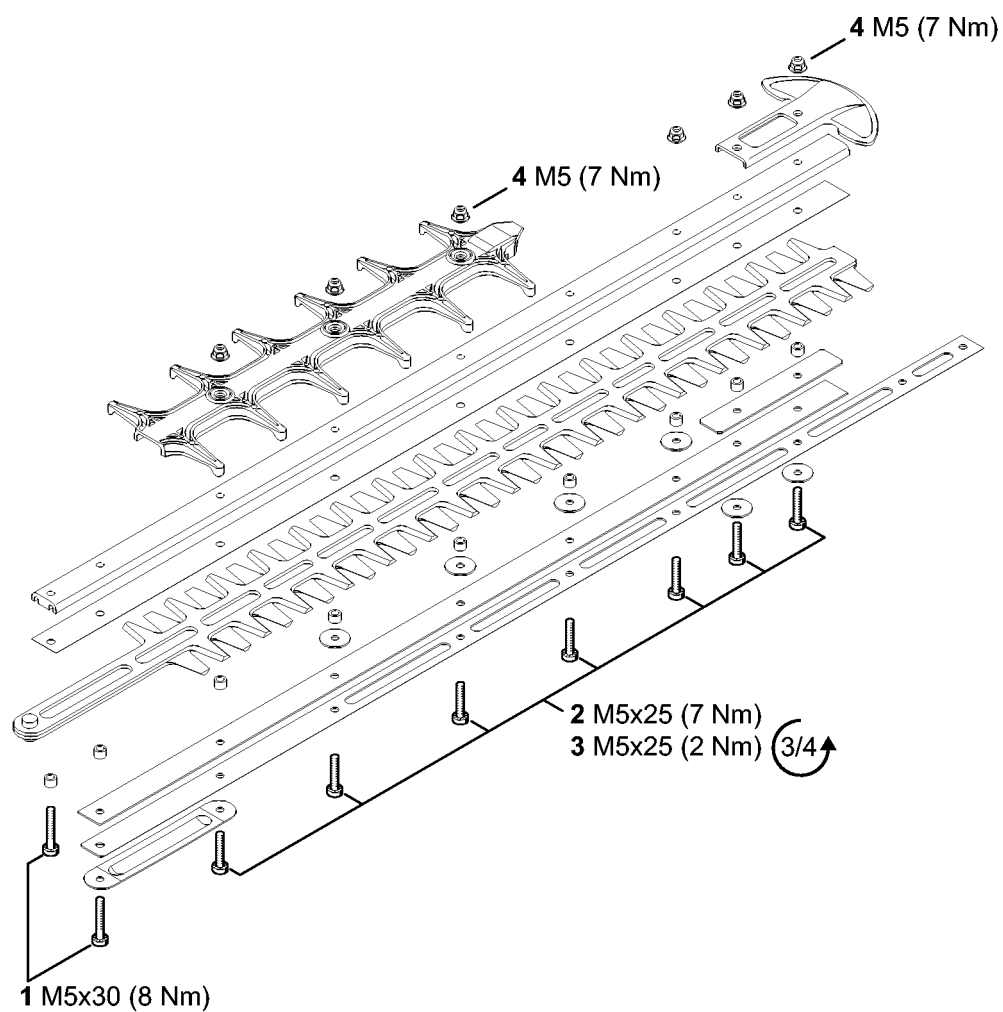


4237-GET-0024-A1

Tightening torques

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	9074 478 4425	Pan head screw IS P6x19	2		
2	9074 478 4420	Pan head self-tapping screw IS-P6x18	6		
3	9074 478 4420	Pan head self-tapping screw IS-P6x18	2		
4	0000 951 1100	Screw	4		
5	9075 478 3018	Pan head self-tapping screw IS-D4x18	2		Binding thread
6	9075 478 3018	Pan head self-tapping screw IS-D4x18	2		Binding thread
7	9075 478 4159	Pan head self-tapping screw IS-D5x24	3		Binding thread
8	4237 642 0400	Drive pinion	1		
9	0000 951 1100	Screw	2		
10	9075 478 4159	Pan head self-tapping screw IS-D5x24	6		
11	4226 641 6500	Plug screw	1		
12	9074 477 4132	Pan head self-tapping screw IS-P5x18	1		
13	9074 478 4140	Pan head self-tapping screw IS-P6x25	2		
14	9074 478 4420	Pan head self-tapping screw IS-P6x18	4		
15	9075 478 3018	Pan head self-tapping screw IS-D4x18	1		Binding thread

Tightening torques

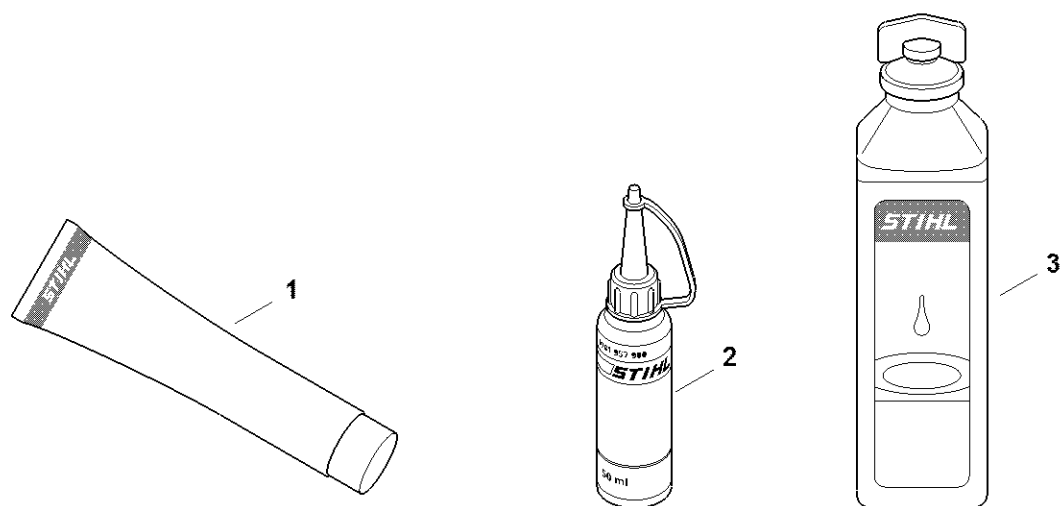


4237-GET-0022-A0

Tightening torques

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	9022 341 1070	Spline screw IS-M5x30	2		Binding thread
2	9022 371 1050	Spline screw IS-M5x25	1		(quantity as required)
3	4237 716 0400	Spline screw IS-M5x25	1		Blade clearance adjuster kit
4	9216 263 0710	Hexagon nut M5	1		(quantity as required)

Auxiliary and operating materials



0000-GET-0170-A0

Auxiliary and operating materials

#	Part Number	Description	Quantity	Contains Item(s)	Remarks
1	0781 120 1021	Multi-purpose grease (tube 40 g)	1		
1	0781 120 1021	Multi-purpose grease (tube 40 g)	1		
1	0781 120 1109	Multi-purpose grease (tube 80 g)	1		
1	0781 120 1109	Multi-purpose grease (tube 80 g)	1		
1	0781 120 1110	Multipurpose grease 225 g	1		
1	0781 120 1110	Multipurpose grease 225 g	1		
2	0781 957 9000	Press fluid OH 723	1		
2	0781 957 9000	Press fluid OH 723	1		
3	0781 319 8401	HP 100ml	1		
3	0781 319 8052	HP Super 100ml	1		
3	0781 319 8060	HP Ultra 100ml	1		