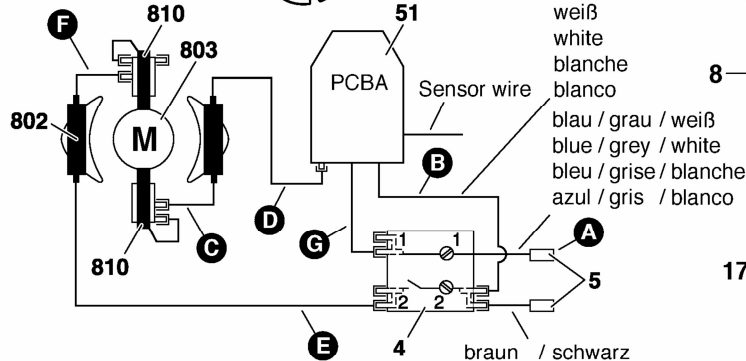
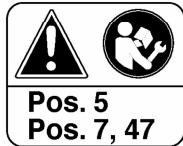


**Fig. /Abb. 1**

- Vor Demontage des Ankers  
Kohlebürsten 5mm zurückziehen !

**Before the armature is removed the carbon brushes must be withdrawn by at least 5mm !**

Änderungen vorbehalten  
Modifications reserved  
Modifications réservées  
Salvo modificaciones

- Anzugsmomente  
Torque values  
Couple de serrage  
Pares de apriete
- |         |                |
|---------|----------------|
| Pos. 4  | = 0,5 - 0,8 Nm |
| Pos. 45 | = 7,0 - 9,0 Nm |
| Pos. 47 | = 2,0 - 2,5 Nm |
| Pos. 48 | = 0,8 - 1,1 Nm |
| Pos. 49 | = 2,0 - 3,0 Nm |
| Pos. 50 | = 1,2 - 1,8 Nm |
| Pos. 54 | = 1,5 - 1,9 Nm |
| Pos. 55 | = 1,5 - 1,9 Nm |